

Hypertherm[®]

HyDefinition HD1070[®]

Control Board Upgrade

Kit # 028725

Field Service Bulletin
(P/N 801920)

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WARNING

Turn off all power to HD1070 system. Always press the power unit OFF (O) pushbutton switch and set the line disconnect switch to OFF. Lock-out and tag-out switch.

Purpose

The HD1070 Control Board Upgrade replaces the existing control board.

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041759 – Control Board

801920 – HD1070 Control Board Upgrade, Field Service Bulletin

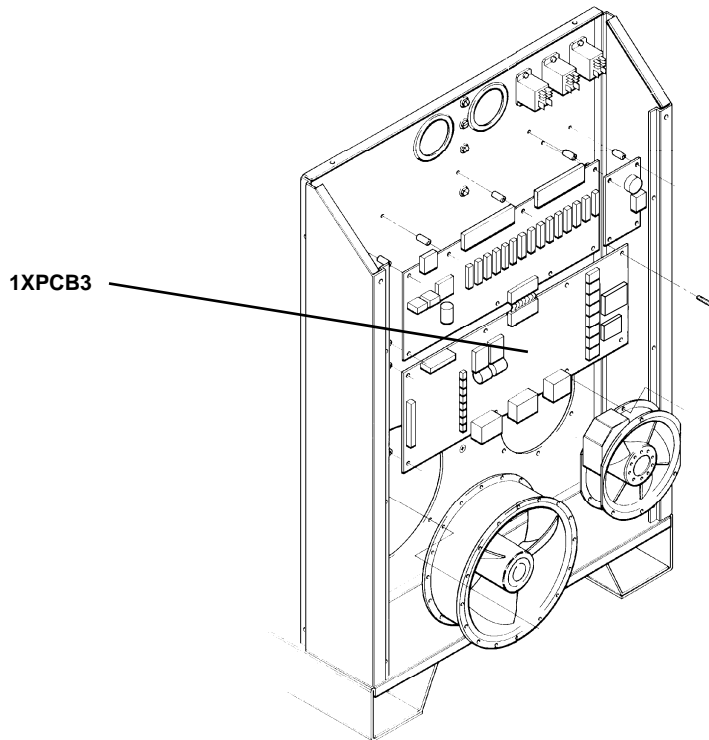
Customer Supplied Tools

#2 Phillips Head Screwdriver

Procedure

To install the firmware upgrade on the 1XPCB3 Control Board, proceed as follows:

1. Remove the power supply front panel by removing the six (6) screws.
2. Locate Control Board 1XPCB3 (Bottom board). See figure below.
3. Remove old control board. See figure below.
4. Install new control board. See figure below.
5. Reinstall front panel and secure with the six (6) screws.



Control Board 1XPCB3

