

Hypertherm®

HT2000 **Modification for 50A Pilot Arc**

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		<p>WARNING ELECTRIC SHOCK CAN KILL</p>
<p>MODIFICATION MUST BE PERFORMED ONLY BY HYPERTHERM TECHNICIANS, DISTRIBUTORS OR QUALIFIED ELECTRONICS TECHNICIANS</p>		
<p>Push the OFF (0) button on the power supply and turn the main disconnect switch OFF before removing the front panel of the power supply.</p>		

1. Remove the HT2000 power supply front panel.
2. Find the micro-control board (PCB2).
3. Connect the male and female quick disconnect terminals that are attached to PL2.5.
4. Install the HT2000 power supply front panel.

