

***Hypertherm***<sup>®</sup>

***H401/H601- 200 Volt***  
**Contactor Replacement**  
**for 036020 Power Supply**

Kit # 128722



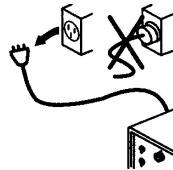
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		<b>WARNING</b> <b>ELECTRIC SHOCK CAN KILL</b>
	<b>Disconnect electrical power before performing any maintenance.</b> <b>All work requiring removal of the power supply cover must be performed by a qualified technician.</b> <b>See <i>Section 1</i> of the Operator Manual for more safety precautions.</b>	

## Introduction

### Purpose

Describes necessary steps to install the new contactor. The old contactor, part # 037225, has been discontinued. The new contactor is physically smaller and has different connections.

### Kit # 128722 Contents

**Part Number**  
037236

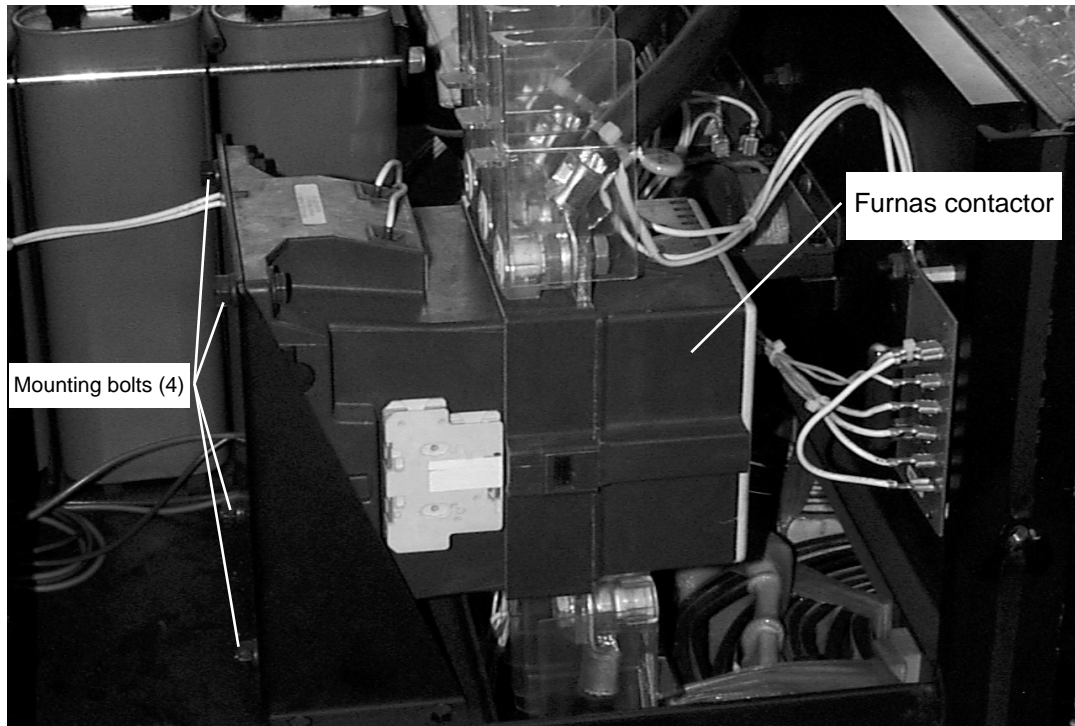
**Description**  
Contactor

**Qty**  
1



### Installation Instructions

- ① Remove existing Furnas contactor.



- ② Drill mounting holes using the bolt pattern on the new Siemens contactor.
- ③ Mount new contactor.
- ④ Attach input and output cable terminals to new contactor.
- ⑤ Connect coil wires to new coil.
- ⑥ Connect any auxiliary connections to new auxiliary switch.