



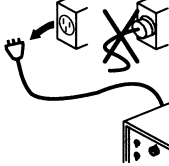
***Pendant Cable Replacement
Command THC
Field Service Bulletin***

805140 – Revision 0 – December, 2005

Hypertherm®

*The world leader in
plasma cutting technology™*

Hypertherm, Inc.
*Etna Road, P.O. Box 5010
Hanover, NH 03755 USA
603-643-3441 Tel 603-643-5352 Fax
www.hypertherm.com*

		<p>WARNING ELECTRIC SHOCK CAN KILL</p>
	<p>Disconnect electrical power before performing any maintenance. See <i>Section 1</i> of the Command THC Manual for more safety precautions.</p>	

Introduction

Purpose

This field service bulletin instructs the user how to replace the cable for a Command THC pendant.

Tools And Materials Needed

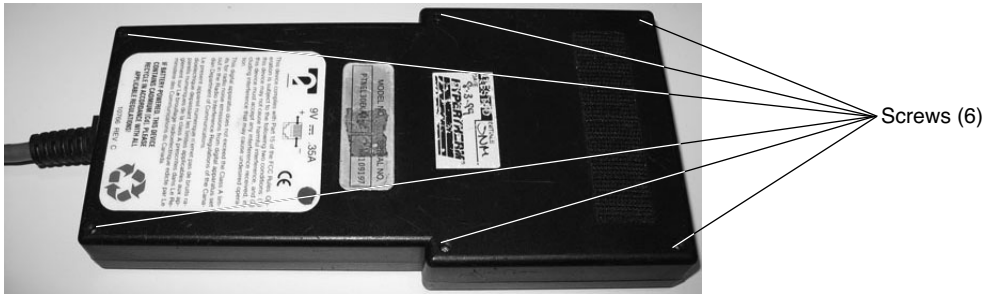
00 Phillips screw driver

228057 Kit Contents

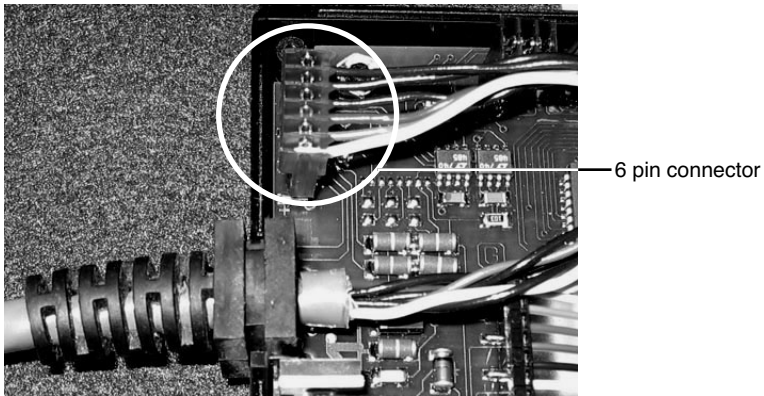
Part Number	Description	Qty
123869	Cable: Command THC operator pendant	1

COMMAND THC PENDANT CABLE REPLACEMENT

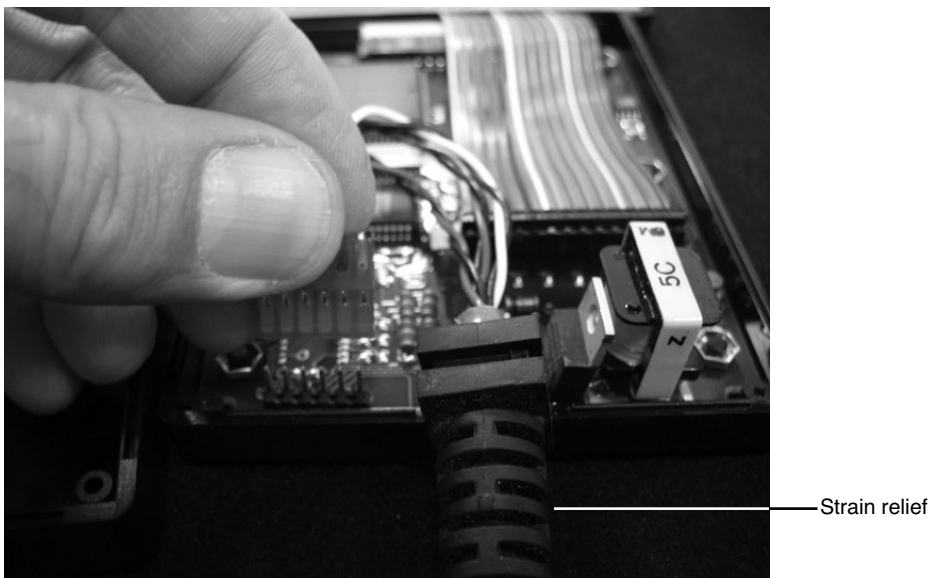
1. Remove the screws (6) from the back of the pendant and take off the back cover. Keep the screws.



2. Remove the 6 pin connector and discard the old cable.



3. Slide the strain relief into the cut-out in the pendant cover and attach the connector from the new cable.



4. Use the 6 screws removed in step 1 to reinstall the back cover.

© Copyright 2005 Hypertherm, Inc.
All Rights Reserved

Hypertherm and command THC are trademarks of Hypertherm, Inc.
and may be registered in the United States and/or other countries.