

HPR400XD Upgrade Option

Benefits include:

- True Hole* technology enabled HPR400XD power supply
- New 80 amp mild steel bevel process

What to order:

1. New firmware kit (choose one):

- Auto Gas firmware kit 228527
- Manual Gas firmware kit 228528

(Note that True Hole technology requires the use of an Auto Gas console)

Depending on the benefits you are interested in, there are a variety of options to choose from. If you have an Auto Gas system, the firmware kit will enable True Hole technology and the new 80 amp mild steel bevel process.

If you have a Manual Gas system, the firmware kit will enable the new 80 amp mild steel bevel process. If you wish to upgrade a Manual Gas system to True Hole Technology or improved argon marking, a new Auto Gas Selection Console, Auto Gas Metering Console and new Gas Leads Assembly is required. Please contact your table manufacturer and Hypertherm sales representative for additional information.

**True Hole Technology requires a HyPerformance Plasma HPRXD auto gas system along with a True Hole enabled cutting table, nesting software, CNC, and torch height control.*

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