

HPR130®/HPR260®

Upgrade option #3

Benefits include

- New HPR cartridge technology
- PowerPierce® technology for thicker piercing capability
- True Hole®* technology enabled
- Internal Ohmic contact system
- Improved reliability/robustness
- Improved argon marking process

What to order

1. Upgrade kit which includes: New control board with firmware for the power supply	
<ul style="list-style-type: none"> ▪ Gas console firmware for both auto gas selection console and metering console, and tool to remove firmware chips ▪ Adapter fittings for metering console, to connect new torch leads to old style connectors on metering console) ▪ Field service bulletin ▪ XD and PowerPierce labels 	228524
2. New HPR Cartridge upgrade kit which includes a torch sleeve, receptacle, quick disconnect torch, and 3 multi-amp Cartridges (80 A, 130 A, 260 A).	
HPR Cartridge upgrade kit	10082294

3. New torch leads (choose one set, 2 m (72") gas hose from torch to metering console or off-valve):	
▪ Bevel torch leads are also available	
Standard torch leads, 2 m (6')	228291
Standard torch leads, 3 m (10')	228292
Standard torch leads, 4.5 m (15')	228293
Standard torch leads, 6 m (20')	228294
Standard torch leads, 7.5 m (25')	228295
Standard torch leads, 10 m (35')	228296
Standard torch leads, 15 m (50')	228297
Standard torch leads, 20 m (65')	228547

4. IHS Ohmic contact wire, necessary for ohmic sensing	
IHS Ohmic contact wire, 3 m (10')	123983
IHS Ohmic contact wire, 6 m (20')	123984
IHS Ohmic contact wire, 7.5 m (25')	123985
IHS Ohmic contact wire, 9 m (30')	123986
IHS Ohmic contact wire, 12 m (40')	123987
IHS Ohmic contact wire, 15 m (50')	123988
IHS Ohmic contact wire, 23 m (75')	123989
IHS Ohmic contact wire, 30 m (100')	123990
IHS Ohmic contact wire, 45 m (150')	123991

5. HPRXD auto gas selection console	078533
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6. Auto gas metering console	078535
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7. Gas leads assembly (from Selection Console to Metering Console)	
Gas leads assembly, automatic, 3 m (10')	128992
Gas leads assembly, automatic, 4.5 m (15')	128993
Gas leads assembly, automatic, 6 m (20')	228338
Gas leads assembly, automatic, 7.5 m (25')	128952
Gas leads assembly, automatic, 10 m (35')	128994
Gas leads assembly, automatic, 15 m (50')	128930
Gas leads assembly, automatic, 20 m (65')	128995

*True Hole Technology requires a HyPerformance Plasma HPRXD auto gas system along with a True Hole enabled cutting table, nesting software, CNC, and torch height control.

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