

Preventive Maintenance Master Schedule



Daily

- Verify proper inlet gas pressure.
- Verify proper gas flow settings – mandatory at every consumable change.
- Verify proper coolant pressures and temperatures – water chillers only.
- Inspect torch and replace consumables as needed.

Weekly

Week	Jan	Feb	Mar	April	May	June	July	Aug	Sept	Oct	Nov	Dec
1												
2												
3												
4												
5												

- Clean power supply with dry, oil free compressed air or vacuum.
- Verify cooling fans are working properly.
- Clean torch threads and current ring.
- Verify proper coolant level.

Bi-annually

Year	1 st Service	2 nd Service

- Complete systems check per the Preventive Maintenance Protocol. (For Hyperformance systems refer to maintenance section of service manual)
- Replace service parts per the Service Part Replacement Schedule.

Annually

Year									

- Complete systems check per the Preventive Maintenance Protocol. (For Hyperformance systems refer to maintenance section of service manual)
- Replace service parts per the Service Part Replacement Schedule.