

<b>Date</b>	<b>SAFETY DATA SHEET</b>	<b>Revision</b>
6 Dec 2010		2.01CLP

## 1 - IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### Product identifier – Corrosion Inhibitor

GHS Product Identifier – **Not applicable.**

Chemical Name – **Not applicable.**

Trade name – **Corrosion Inhibitor**

CAS No. – **Not applicable.**

EINECS No. – **Not applicable.**

REACH Registration No. - **Not available**

### Relevant identified uses of the substance or mixture and uses advised against

Identified use(s) – **Industrial use only.**

Uses advised against - **Not available**

### Details of the supplier of the safety data sheet


Company Identification – **Hypertherm**

Telephone - **+1 (603) 643-5638 (USA), +31 (0) 165 596 907 (Europe)**

E-Mail (competent person) - **technical.service@Hypertherm.com**



Address – **P.O. Box 5010, Hanover, NH 03755 USA (USA),**

**Vaartveld 9, 4704 SE Roosendaal, Nederlands (Europe)**

Emergency telephone number - **(800) 255-3924 (USA), +1 (813) 248-0585 (International)** 

# Hypertherm®

## 2 - HAZARDS IDENTIFICATION

<b>EC Classification</b>		<b>GHS Classification</b> Signal word(s)	
<b>Xn</b>	<b>Harmful</b>	<b>WARNING</b>	<b>Harmful (3.1/4, 4.1/4)</b>

According to Regulation (EC) No. 1272/2008 (CLP) - Acute Tox. 3, Aquatic Chronic 3.

According to Directive 67/548/EEC & Directive 1999/45/EC - Xn (Harmful), R20/22, R36.

### Risk Phrases

R20/22: Harmful by inhalation and if swallowed.

R36: Irritating to eyes.

### Safety Phrases

S23: Do not breathe vapour/spray.

S24/25: Avoid contact with skin and eyes.

S45: In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

### Hazard statement(s)

H302: Harmful if swallowed.

H312: Harmful in contact with skin.

H332: Harmful if inhaled.

### Precautionary statement(s)

P264: Wash (hands and exposed skin) thoroughly after handling.



P280: Wear protective gloves/protective clothing/eye protection/face protection.

P301 + P310: IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.

P302 + P352: IF ON SKIN: Wash with plenty of soap and water.

P304 + P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

## 3 - COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENT	%W/W	CAS No.	EC No.	EC Classification
Benzotriazole	5-10	95-14-7	202-394-1	Xn: R20/22, R36/37/38, R52/53
<b>GHS Classification</b>				
<b>WARNING</b>	 	<b>Acute Tox. 4 (Oral, Dermal, Inhalation)</b> <b>Eye Irrit. 2, Aquatic Chronic 3</b>		<b>H302,312,319,332,412</b>

For full text of R phrases see section 16. For full text of H/P phrases see section 16. Non-hazardous components are not listed.

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#### 4 - FIRST AID MEASURES

<b>Inhalation</b>	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
<b>Skin Contact</b>	IF ON SKIN: Gently wash with plenty of soap and water..
<b>Eye Contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>Ingestion</b>	IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Call a POISON CENTRE or doctor/physician.
<b>Further Medical Treatment</b>	Unlikely to be required but if necessary treat symptomatically.

#### 5 - FIRE-FIGHTING MEASURES

Combustible but not readily ignited.

<b>Extinguishing media</b>	Extinguish preferably with dry chemical, foam or waterspray.
<b>Unsuitable Extinguishing Media</b>	None known.
<b>Fire Fighting Protective Equipment</b>	A self contained breathing apparatus and suitable protective clothing should be worn in fire conditions.





#### 6 - ACCIDENTAL RELEASE MEASURES

<b>Personal Precautions</b>	Put on protective clothing.
<b>Environmental Exposure Controls</b>	Adsorb spillages onto sand, earth or any suitable adsorbent material. Place in a waterproof sack or drum and remove to a safe place.
<b>Other</b>	None.

#### 7 - HANDLING AND STORAGE

<b>HANDLING</b>	Avoid contact with skin. Avoid inhalation of mists. Avoid contact with eyes. Wear suitable protective clothing.
<b>STORAGE</b>	Keep container tightly closed and dry. Keep away from heat. Keep out of the reach of children. Keep away from oxidising agents.
Storage Temperature:	Ambient.
Storage Life:	Stable at ambient temperatures.
Specific use:	Industrial use only.

#### 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

	<b>Respirators</b>	Normally no personal respiratory protection is necessary. Wear suitable respiratory protective equipment if exposure to levels above the occupational exposure limit is likely. A suitable dust mask or dust respirator with filter type A/P may be appropriate. Safety spectacles.
	<b>Eye Protection</b>	
	<b>Gloves</b>	Wear suitable gloves.
	<b>Body protection</b>	Wear chemical resistant apron..
	<b>Engineering Controls</b>	Ensure adequate ventilation to remove vapours, fumes, dust etc.
	<b>Other</b>	None.

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## OCCUPATIONAL EXPOSURE LIMITS

SUBSTANCE.	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m <sup>3</sup> )	STEL (ppm)	STEL (mg/m <sup>3</sup> )	Note:
<b>Benzotriazole</b>	<b>95-14-7</b>	<b>NE</b>	<b>NE</b>	<b>NE</b>	<b>NE</b>	<b>None</b>

## 9 - PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

Appearance - <b>Liquid.</b>	Vapour Pressure (mm Hg) - - <b>Not available</b>
Colour - <b>Clear.</b>	Vapour Density (Air=1) - <b>Not available</b>
Odour - <b>Slight</b>	Density (g/ml) - <b>1.0 ± 0.1 g/ml</b>
Odour Threshold (ppm) - <b>Not available</b>	Solubility (Water) - <b>Soluble</b>
pH (Value) - <b>10.0-10.5</b>	Solubility (Other) - <b>Not established</b>
Melting Point (°C) / Freezing Point (°C) - <b>~ 0°C / (~ 32°F)</b>	Partition Coefficient (n-Octanol/water) - <b>Not available</b>
Boiling point/boiling range (°C): <b>~ 100°C (~212°F)</b>	Auto Ignition Temperature (°C) - <b>Not available</b>
Flash Point (°C) - <b>&gt;95°C (&gt;203°F)</b>	Decomposition Temperature (°C) - <b>Not available</b>
Evaporation rate - <b>Not available</b>	Viscosity (mPa.s) - <b>Not available</b>
Flammability (solid, gas) - <b>Non-flammable</b>	Explosive properties - <b>Not explosive</b>
Explosive limit ranges - <b>Not available</b>	Oxidising properties - <b>Not oxidising</b>

### Other information

None

## 10 - STABILITY AND REACTIVITY

<b>Reactivity</b>	None.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None.
<b>Conditions to avoid</b>	None anticipated.
<b>Incompatible materials</b>	Keep away from oxidising agents.
<b>Hazardous Decomposition Product(s)</b>	Carbon monoxide, Carbon dioxide, Nitrogen oxides

## 11 - TOXICOLOGICAL INFORMATION

### 11.1.1 Substances

#### Acute toxicity -

Ingestion	Harmful if swallowed. Ingestion may cause irritation of the gastrointestinal tract. Benzotriazole LD <sub>50</sub> = 560 mg/kg (oral, rat).
Inhalation	Harmful by inhalation. The vapour has irritant effect on air passages. Benzotriazole LC <sub>50</sub> = 1400 ppm (inhalation, rat, 4 hours).
Skin Contact	Causes skin irritation. Benzotriazole LD <sub>50</sub> ≥ 1000 mg/kg (dermal, rat)
Eye Contact	Causes eye irritation.
<b>Hazard label(s)</b>	HARMFUL
<b>Serious eye damage/irritation</b>	Causes skin irritation. Causes eye irritation.
<b>Respiratory or skin sensitization</b>	Irritant effect on skin and air passages.
<b>Mutagenicity</b>	Not known.
<b>Carcinogenicity</b>	IARC, NTP, OSHA, ACGIH do not list this product or any components thereof as known or suspected carcinogen.
<b>Reproductive toxicity</b>	Not known.
<b>STOT-single exposure</b>	Not known.
<b>STOT-repeated exposure</b>	Not known.
<b>Aspiration hazard</b>	Not known.

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## 12 - ECOLOGICAL INFORMATION

<b>Toxicity -</b>	Do not let this chemical/product enter the environment..
<b>Persistence and degradability -</b>	Moderately/partially biodegradable.
<b>Bioaccumulative potential</b>	None anticipated.
<b>Mobility in soil</b>	The product is predicted to have moderate mobility in soil.
<b>Results of PBT and vPvB assessment</b>	None assigned.
<b>Other adverse effects</b>	None anticipated.

## 13- DISPOSAL CONSIDERATIONS

**Waste treatment methods** - Disposal should be in accordance with local, state or national legislation. No special measures are required. No specific waste water pretreatment required.  
**Additional Information** - None

## 14 - TRANSPORT INFORMATION

Not classified as dangerous for transport.

**Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code.**

## 15 - REGULATORY INFORMATION

Not classified as dangerous for transport. Not classified as dangerous for supply/use.

### USA

TSCA (Toxic Substance Control Act) - **Listed.**

SARA 302 - Extremely Hazardous Substances **Not applicable.**

SARA 313 - Toxic Chemicals - **Not applicable.**

SARA 311/312 - Hazard Categories - **None**

CERCLA (Comprehensive Environmental Response Compensation and Liability Act) - **Not applicable.**

CWA (Clean Water Act) – CWA 307 - Priority Pollutants - **None**

CAA (Clean Air Act 1990) - CAA 112 - Hazardous Air Pollutants (HAP) - **None**

Proposition 65 (California) - **Not applicable.**

State Right to Know Lists – **CAS No. 95-14-7 Listed in MA, NJ, PA.**

### Canada

WHMIS Classification (Canada) - **Not classified**

CANADA INGREDIENT DISCLOSURE LIST - **Not applicable.**

Canada (DSL/NDSL) **Listed.**

### EU

EINECS (Europe) - **Listed.**

Wassergefährdungsklasse (Germany) - **NONE**

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## 16 - OTHER INFORMATION

The following sections contain revisions or new statements: 1-16.

### LEGEND

LTEL	Long Term Exposure Limit
STEL	Short Term Exposure Limit
STOT	Specific Target Organ Toxicity
DNEL	Derived No Effect Level
PNEL	Predicted No Effect Concentration

### References:

*Casaret & Doull's Toxicology, Patty's Industrial Hygiene and Toxicology, Goldfrank's Toxicological Emergencies*, various data from Sigma-Aldrich, Baker-Mallinkrodt, Fisher Scientific, et al.

### Risk Phrases and Safety Phrases

R20/22: Harmful by inhalation and if swallowed.  
R36: Irritating to eyes.  
R36/37/38: Irritating to eyes, respiratory system and skin.  
R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
S23: Do not breathe vapour/spray.  
S24/25: Avoid contact with skin and eyes.  
S45: In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

### Hazard statement(s) and Precautionary statement(s).

H302: Harmful if swallowed.  
H312: Harmful in contact with skin.  
H319: Causes serious eye irritation.  
H332: Harmful if inhaled.  
H412: Harmful to aquatic life with long lasting effects.  
P264: Wash (hands and exposed skin) thoroughly after handling.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P301 + P310: IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.  
P302 + P352: IF ON SKIN: Wash with plenty of soap and water.  
P304 + P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

### Training advice:

None.

### Additional Information

USA - NFPA (National Fire Protection Association) - NFPA Rating: **Flammability-1, Health-1, Instability/Reactivity – 0.**

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