

Hypertherm®

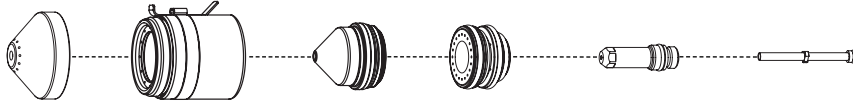
HyPro2000™ upgrade torch

For MAX200



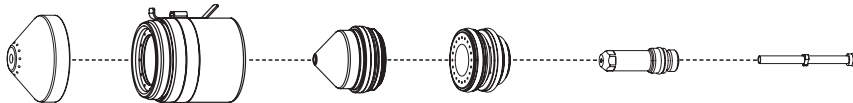
Consumables

Air – Mild steel/Stainless steel/Aluminum



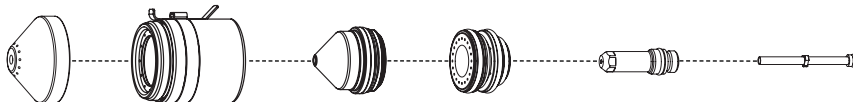
	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
50 A	220532	220936 220935 without tab	220890	220529	220528	220521
130 A	220536	220936 220935 without tab	220892	220488	220487	220521
200 A	420045	220936 220935 without tab	420044	220488	220937	220521

O₂ – Mild steel



	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
130 A	220536	220936 220935 without tab	220892	220488	220487	220521
200 A	420045	220936 220935 without tab	420044	220488	220937	220521

N₂ – Stainless steel/Aluminum



	Shield	Shield cap	Nozzle	Swirl ring	Electrode	Water tube
200 A	420045	220936 220935 without tab	420044	220529	020415	220521



HyPro2000 quick-disconnect torch

TECHNOLOGIES

- Chambered swirl ring**
- Conical Flow™**
- CoolFlow™**
- LongLife®**
- TrueFlow™**
- Vented shield**
- HyLife®**

HyPro2000™

Torch assembly options

Standard leads

Lead length	Part number
3 m (10')	028454
4.5 m (15')	028455
6 m (20')	028456
7.5 m (25')	028383
9 m (30')	028457
10 m (35')	028458
12 m (40')	028459
14 m (45')	028460
15 m (50')	028384
18 m (60')	028773
23 m (75')	028599
30 m (100')	028781

Mounting sleeves

Description	Length	Diameter	Part number
Standard	279.4 mm (11")	50.8 mm (2")	220943
Standard	279.4 mm (11")	44.45 mm (1.75")	220942

Quick-disconnect receptacle	220913
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HyPro2000 Quick-disconnect torch	220921
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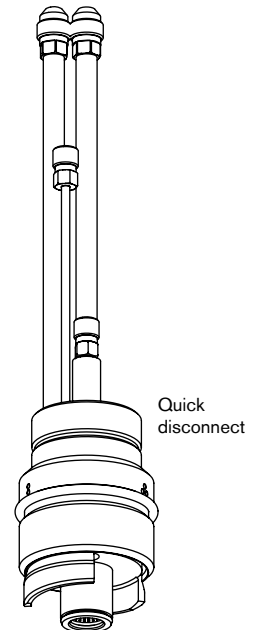
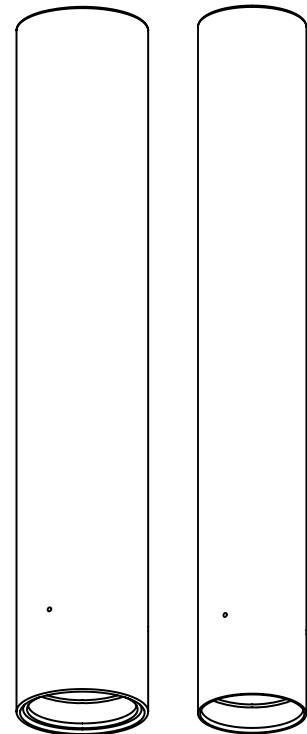
Torch upgrade kit – HyPro2000 for MAX200	228908
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Includes: machine torch (loaded with consumables), quick-disconnect receptacle, mounting sleeves (2" and 1.75"), 200 A Air/O₂ electrodes (2), 200 A Air/O₂ nozzles (2), silicon lubricant for o-rings, consumable removal tool, plastic tube for hoses, plasma gas extension hose, operating manual.

Additional parts available (not shown)

Consumables removal tool	104119
Silicon lubricant for o-rings	027055

Mounting sleeve (2" outside diameter) Mounting sleeve (1.75" outside diameter)



HyPro2000 torch

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