

Service parts replacement schedule - 2 of 2

Timeline	Component	Part number	Qty.
5 Years or 3000 arc hours	Coolant filter element	027664	1
	Coolant solution 70/30	028872	4
	Main contactor	003139	1
	Torch main body	220162	1
	Pilot arc relay	003149	1
	High voltage transformer	129854	1
	Power distribution board	041802	1
	Off -valve Metering console	078184 129563	1
	Pilot arc lead	System dependent	1
	Gas leads	System dependent	1
5.5 Years or 3300 arc hours	Coolant filter element	027664	1
	Coolant solution 70/30	028872	4
	Torch kit	128879	1
	Quick-disconnect kit	128880	1
6 Years or 3600 arc hours	Coolant filter element	027664	1
	Coolant solution 70/30	028872	4
	Main contactor	003139	1
	Torch main body	220162	1
	Pilot arc relay	003149	1
	Coolant pump kit	128384	1
	Torch leads	System dependent	1
	Cooling fan 6"	127039	2
Cooling fan 10"	027079	1	
6.5 Years or 3900 arc hours	Repeat schedule starting at 6 months or 300 arc hours		