



Wireless Networking Board Driver Installation

EDGE® Pro, MicroEDGE® Pro, and EDGE® Pro Ti CNCs

Field Service Bulletin

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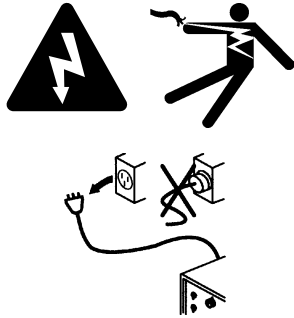
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One of Hypertherm's long-standing core values is a focus on minimizing our impact on the environment. Doing so is critical to our, and our customers', success. We are always striving to become better environmental stewards; it is a process we care deeply about.

Introduction

WARNING



ELECTRIC SHOCK CAN KILL

Disconnect electrical power before performing any maintenance.

See the safety information provided with your product for more safety precautions.

Purpose

This Field Service Bulletin describes the installation of the wireless network board driver into the EDGE Pro, MicroEDGE Pro, and EDGE Pro Ti CNCs. Each CNC has a kit that provides the following items.

Part number	Description	Quantity
141482	Wireless networking board	1
229919	USB memory stick with wireless card driver	1
807320, 808110, or 806440	Field Service Bulletin. Your kit will contain the FSB that describes the wireless networking board installation for your CNC.	1
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Install the wireless networking board

Install the wireless networking board into PCI slot 2 in the CNC according to the instructions in the Field Service Bulletin.

Install the wireless networking board driver

Load the driver from the USB flash drive if prompted.

1. Plug in the USB memory stick (229919) from the kit.
2. Plug in a USB keyboard.
3. Turn ON the CNC.
4. If the "Found New Hardware Wizard" pops up, click Cancel. Do NOT interact with the pop-up.



5. Load the driver as follows:
 - a. Press ALT+F4 to exit Phoenix.
 - b. Click the Windows Start icon (or the Windows key on the keyboard).
 - c. Choose Windows Explorer > My Computer.
 - d. Choose USB disk (E:).

Note: Your drive letter may vary. Be sure to choose the USB disk.
 - e. Locate and double-click on the 081333.exe file.
 - f. Follow the prompts to install the driver.
 - g. Wait for the pop-up "Install shield wizard complete" and then click finish.
 - h. Restart the CNC for the driver to take effect.