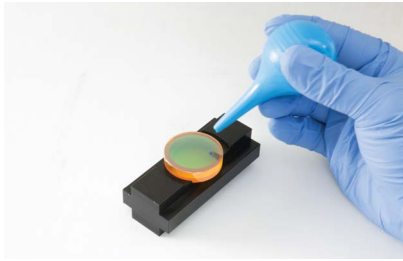


Cleaning process for CO₂ and fiber laser lenses, continued

Polyester wipes

Recommended for cleaning CO₂ and fiber lenses and windows. Interchangeable with polyester swabs and lens paper.

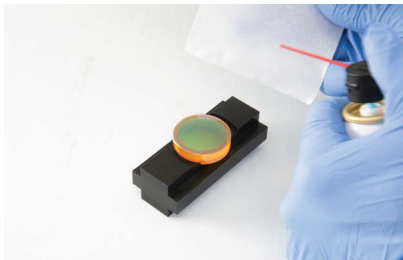


To get started

Using rubber gloves, place the lens in the lens holder and remove all loose contaminants with an air bulb. When contaminants are no longer visible, begin the cleaning process.

You will need:

- Lens maintenance base (lens holder)
- Optical cleaning fluid
- Air bulb
- Polyester wipes
- Latex or rubber gloves



Step 1

Place a few drops of the optical cleaning fluid onto the polyester wipe



Step 2

Place the wipe with the wet side down on the lens and slide it across the lens, applying light pressure to the top of the wipe. Avoid contamination to the wipe and do not reuse wipes.



Step 3

Inspect the surface of the lens for dust and cleaning residue using a flashlight. Examine the lens from different angles. Repeat the process on the other side of the lens.

Final step:

Place the cleaned lens in the machine quickly to avoid contamination from airborne particles. If spots, pits, or scratches are still noticeable, the lens may need to be replaced.

Ask about our sensor cone options. We offer new sensor cones or can refurbish your current sensor cone at a lower cost – ctlaser@hypertherm.com

Hypertherm and Centricut are trademarks of Hypertherm Inc. and may be registered in the United States and/or other countries. All other trademarks are the properties of their respective owners.

One of Hypertherm's long-standing core values is a focus on minimizing our impact on the environment. Doing so is critical to our, and our customers' success. We are always striving to become better environmental stewards; it is a process we care deeply about.

© 5/2017 Hypertherm Inc. Revision 1

897460

Hypertherm[®]
SHAPING POSSIBILITY™



May 9, 2017 PROOF 1