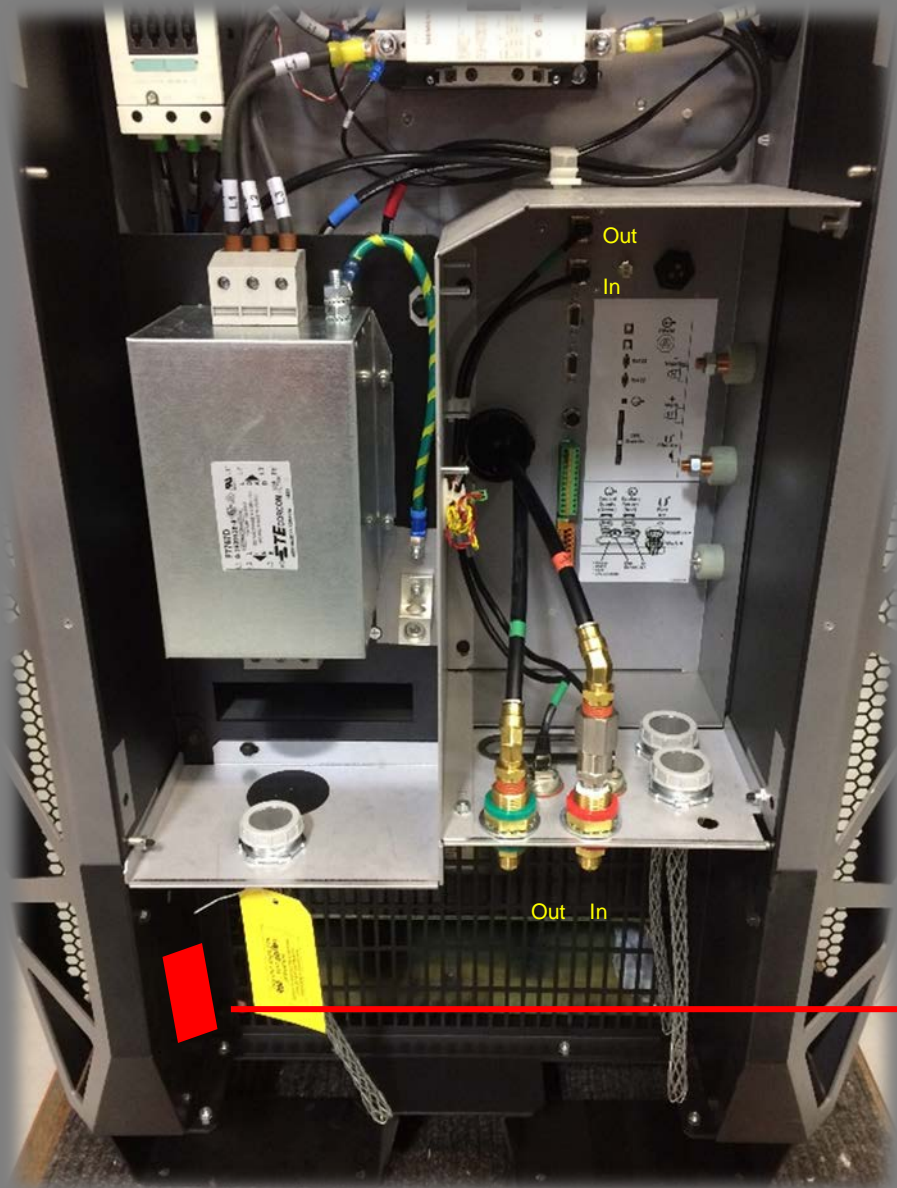


1. Remove all the connectors from the rear compartment of the unit: Serial cable, CAN cable, EtherCAT cable, discrete CNC cable.
2. Remove all the connectors from the board J4, J2, J7, J8, J16, J23, J6, J1, J5 and the CAN cable.
3. Remove the connector from the antenna.
4. Remove two, 3mm Hex nuts from the copper bracket Small Phillips screw on the rear of the unit.
5. Remove four 3/16 Hex screws from the serial ports (remove from the rear of the unit).
6. Remove 7 Phillips screws.
7. Slide the board slowly to the right – this will release the board from the CAN connector.
 *** There's NO need to remove the Hex of the CAN Connector.



8. Remove the MAC Address label in the unit and replace it with the new label including with the Kit.
9. Reconnect all the connectors from the rear compartment of the unit: Serial cable, CAN cable, EtherCAT cable, discrete CNC cable.

NOTE Make sure to reconnect the black EtherCAT cables in the correct location (In / Out).

