Install XPR® consumables
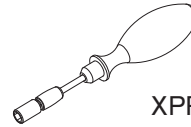
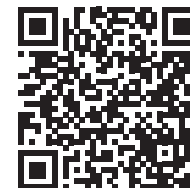XPR electrode torque tool
Part number 429013
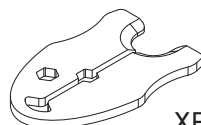
Pre-calibrated:
2.3 N▪m – 2.8 N▪m
(20 lbf▪in – 25 lbf▪in)

"Click"
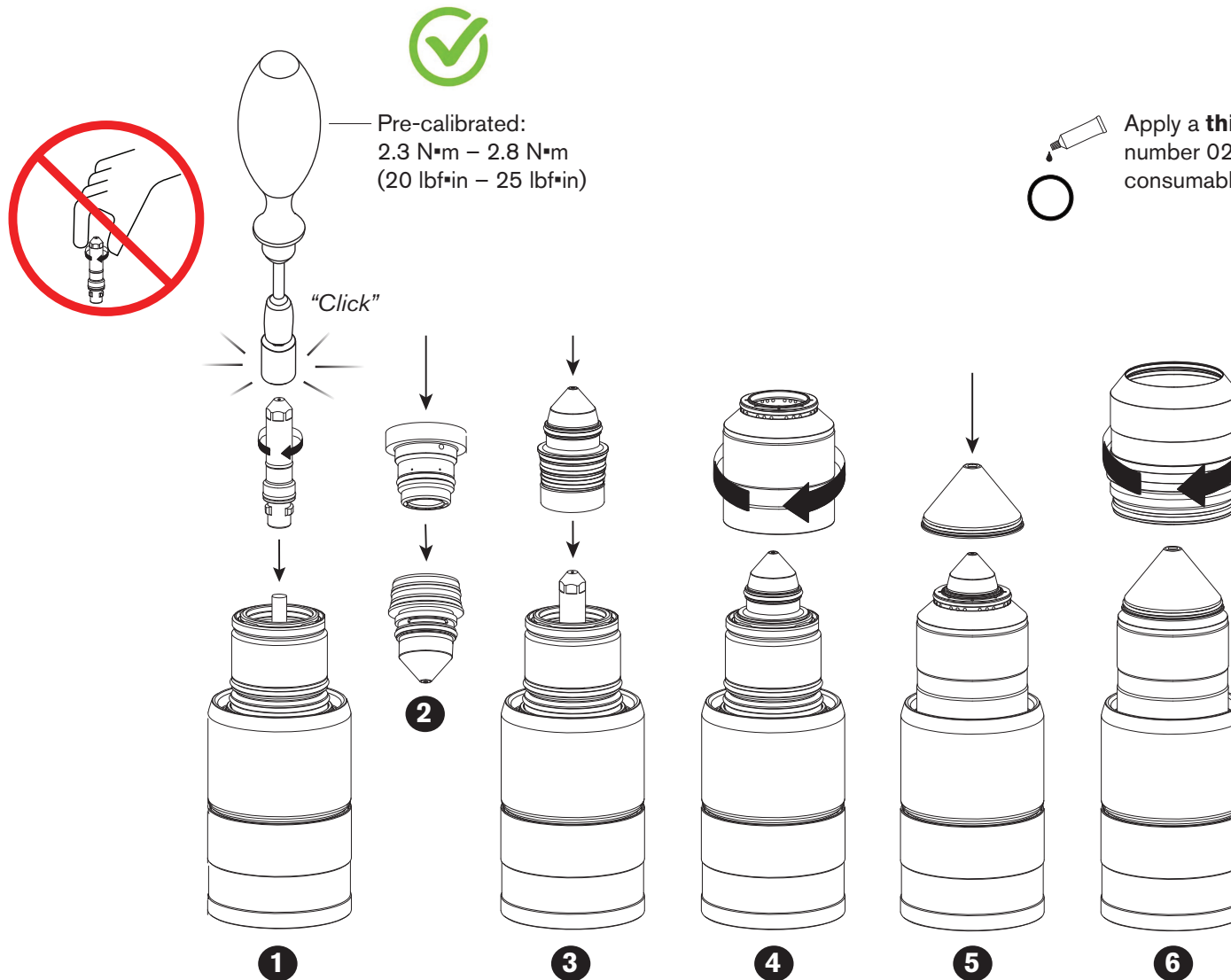
Apply a **thin** layer of silicone lubricant – part number 027055 – to **each O-ring** on all consumables.

1

2

3

4

5

6

Remove XPR® consumables

(video)

XPR consumable removal tool
Part number 10080574

Hold tightly.
Twist to loosen.

Pull straight out
to remove.

Twist and
pull swirl
ring **by
hand**.

1   2   3   4   5   6   7